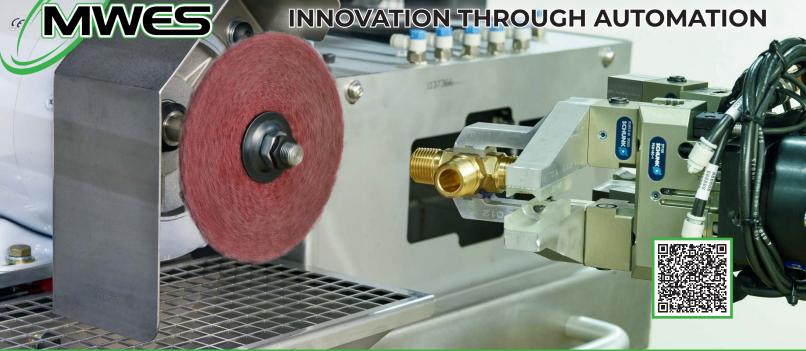
# **INNOVATION THROUGH AUTOMATION**



# **MWES Standard Machine Tending**

MWES takes machine tending to the next level by utilizing advanced technology to reduce labor further and increase flexibility. The MWES standalone, dropin system is ideal for manufacturing settings that see a high mix of components with varying levels of inter-part commonality. This comes from the system's ability to operate without relying on custom presentation racks and technician-developed programming for every new part style introduced. Removing reliance on both saves costs by reducing the need to purchase expensive fixturing and retaining a dedicated robot programmer to update the system.

The advanced MWES system is designed to bring the true promise of automated machine tending to production facilities, by reducing the need for workers to fill part racks for presentation to the machine. The machine tending cells are also designed to offer value-added operations that can sidestep resetting machines or require operator intervention to do simple, off-machine tasks. These features allow employees to tend to more valuable operations while increasing efficiency.

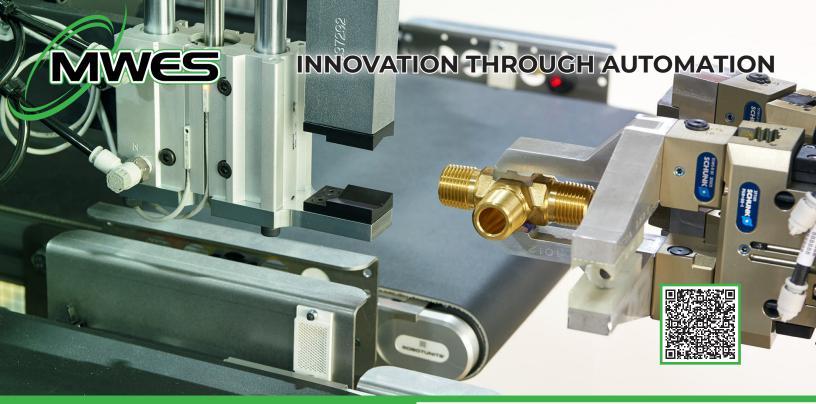
### **FEATURES & OPTIONS**

- ABB IRB1600ID Robot with **IRC5** Controller
- Pneumatic Dual-Gripper EOAT
- Steel Base with forklift pockets to allow the system to be moved
- Infeed & Outfeed Conveyors
- Machine Vision Camera System
- Motor Driven Softwheel Deburr in Enclosure
- Blow-Off Nozzles



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### SYSTEM BENEFITS

 Eliminate the need for custom racks and fixtures

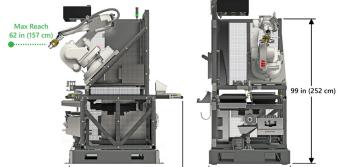
MWES' standalone, drop-in systems operate on machine vision and modifiable programming rather than rigid programming and specialized part fixtures to offer a step-change in machine tending operations.

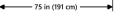
 Add parts quickly with easily modifiable programming

Machine programming innovates the process of adding new workpieces to the machine. This can be done directly at the machine itself using its touch screen HMI to facilitate.

Integrating extra steps and processes
 Our system goes past merely placing
 the part in a machine and taking it out
 again. MWES's machine tending systems
 can offer interim or finishing steps in the
 machine tending process to help close
 the automation loop on more complex
 machining operations.

## **Standard Machine Tending**





← 47 in (120 cm) ─►



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